



how to select the proper micron filter type related to charge to remove contaminants from a solution

Selecting a filter by **charge** means matching the filter's surface charge (zeta potential) to the charge of the contaminants and the solution conditions, then checking that the micron rating is compatible with your size-removal target. ^[1] ^[2]

Key principles

- Most colloids, bacteria, viruses, endotoxins, and organic particles in purified/DI water are negatively charged, especially above neutral pH. ^[3] ^[1]
- Many standard membrane materials are naturally slightly negative; others are modified to be positively charged (electropositive) to attract these contaminants electrostatically in addition to mechanical sieving. ^[4] ^[5] ^[1]
- Positive zeta potential filters can capture particles far smaller than their nominal micron rating due to electrostatic adsorption. ^[6] ^[1]

Choosing charge polarity

- If target contaminants are predominantly **negatively** charged (common case: bacteria, viruses, endotoxins, many organics, colloids):
 - Use a **positively** charged (electropositive) membrane or depth media to enhance removal below the pore size limit. ^[7] ^[5] ^[4] ^[1]
- If target contaminants are predominantly **positively** charged:
 - Use a **negatively** charged membrane so that electrostatic attraction favors their capture; positively charged filters may repel them. ^[8] ^[3]
- Consider solution pH and ionic strength, since both contaminant charge and membrane zeta potential can change with pH and salt content. ^[1] ^[3]

Matching charge and micron rating

- First, select a **pore size** based on physical size of the contaminants and the required level of clarity or sterility (for example, $\leq 0.2 \mu\text{m}$ absolute for sterilizing-grade bacterial removal). ^[9] ^[2] ^[10]
- Then, choose **charged media** when you need to:
 - Remove sub-micron, charged colloids or endotoxins that are too small to be retained purely by size exclusion.

- Achieve higher log reduction of viruses and fine colloids with a coarser micron rating, reducing pressure drop and extending filter life. ^{[6] [7] [1]}

Practical selection steps

1. Define contaminants

- Determine: type (microbes, colloids, proteins, endotoxins), their typical size range, and expected charge at process pH (often available from literature or supplier data). ^{[2] [3]}

2. Fix process conditions

- Note pH, ionic strength (conductivity/salt), temperature, and solvent (water vs organic), since these affect both contaminant and membrane charge and adsorption. ^{[3] [1]}

3. Choose pore size band

- Use depth filters $\geq 1 \mu\text{m}$ for bulk particulates and membranes $\leq 1 \mu\text{m}$ for fine particles and bioburden control, with $0.2 \mu\text{m}$ absolute for sterilizing applications. ^{[11] [12] [9]}

4. Select charged vs uncharged media

- Use **positively charged** media (e.g., electropositive depth media, charged nylon or cellulose) when aiming to remove negatively charged colloids, microbes, and endotoxins more aggressively. ^{[5] [4] [7] [1]}
- Use **neutral or like-charged** media if adsorption is undesirable (for example, when you need to recover charged product molecules rather than bind them). ^{[4] [3]}

5. Validate performance

- Run bench tests (challenge with representative solution) to confirm pressure drop, capacity, and removal (e.g., turbidity reduction, endotoxin, bioburden, or specific ion/organic analysis) under your actual conditions. ^{[9] [6]}

When charge-based filters are most useful

- Polishing of DI/ultrapure water to remove trace colloids, pyrogens, and fine particles smaller than the micron rating. ^{[13] [1]}
- Biopharma and high-purity chemical applications where charged nylon or zeta-potential depth filters are used for bacterial/endotoxin reduction and protein/impurity adsorption. ^{[5] [4]}
- Virus and tannin reduction where electropositive media provide effective sub- $0.01 \mu\text{m}$ "apparent" cut-off despite micron-scale pores. ^{[6] [1]}

If you share your specific solution (e.g., water vs buffer, pH, target contaminants and whether you want to remove them or your product is the charged species), a more concrete recommendation on charge type and approximate micron rating can be outlined.

✱

1. https://www.pall.com/content/dam/pall/microelectronics/literature-library/non-gated/Ultrapure_Water_CD_Intro.pdf

2. <https://www.nihaowater.com/news/understanding-membrane-filter-pore-size-a-comprehensive-guide.html>
3. https://libstore.ugent.be/fulltxt/RUG01/002/063/522/RUG01-002063522_2013_0001_AC.pdf
4. <https://www.membrane-solutions.com/blog-Positively-charged-Nylon-filters>
5. <https://www.criticalprocess.com/filter-media>
6. <https://uswatersystems.com/blogs/blog/removal-of-tannins-with-disruptor-and-interceptor-filters>
7. <https://s7d9.scene7.com/is/content/mmmspinco/Zeta-Plus-EXT-Series-Products.pdf>
8. <https://www.ele-mix.com/blog/how-does-a-membrane-filter-separate-substances-2099542.html>
9. <https://internationalfilterproducts.com/en-ca/blogs/ifp-blog/understanding-filter-pore-sizes-finding-the-right-filter>
10. <https://www.membrane-solutions.com/blog-How-to-Choose-the-Appropriate-Pore-Size>
11. <https://www.fanpodco.com/en/article/1/Filter-Micron-Rating>
12. <https://www.porefiltration.co.uk/guide-to-selecting-the-right-micron-rating>
13. <https://www.solventum.com/en-ca/home/f/b40066797/>
14. <https://www.frizzlife.ca/blogs/guide/1-vs-5-micron-water-filter-how-to-pick-the-right-micron-filter>
15. <https://www.freshwatersystems.com/blogs/blog/how-many-microns-should-your-water-filter-be>
16. <https://www.springwellwater.com/micron-rating-explained/>
17. <https://www.envirogengroup.com/2021/08/17/what-is-a-micron-rating/>
18. <https://www.allfilters.com/blog/micron-water-filter-flow-rate-pressure-guide>
19. <https://water.viomi.com/blogs/hydration-lab/1-micron-vs-5-micron-filter>
20. <https://econeiltration.com/how-to-choose-the-right-filter-micron-rating/>